SAFETY INFORMATION

The following points must be observed for a correct and safe use of the safety light curtains of the SG4-H series:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the dangerous movement of the machine within the total machine stopping time T as per paragraph 1.3.3 of the Instruction Manual and during all working cycle phases.
- Mounting and connection of the safety light curtain must be carried out only by qualified personnel, according to the indications included in the special sections (refer to sections 2; 3; 4; 5) and in respect to the applicable Standards.
- The safety light curtain must be securely installed so that access to the dangerous zone is not possible without interrupting the beams.
- The personnel operating in the dangerous area must be well-trained and must have adequate knowledge of all the operating procedures of the safety light curtain.
- The TEST and RESET/RESTART buttons must be located outside the protected area as the operator must check the protected area during all Test and Restart operations.
- Please carefully read the instructions for the correct functioning before powering the light curtain.

Precautions to be observed for the choice and installation of the device

- Make sure that the protection level assured by the SG4 device (Type 4) is compatible with the real danger level of the machine to be controlled, according to EN ISO 13849-1 and EN 62061.

- The outputs (OSSD) of the ESPE must be used as machine stopping devices and not as command devices. The machine must have its own START command.
- The dimension of the smallest object to be detected must be larger than the resolution level of the device.
- The ESPE must be installed in a room complying with the technical characteristics indicated in section 10 “Technical data” of the Instruction Manual.
- Do not place the device near intense and/or flashing light sources and, in particular, close to receiving unit front surface.
- The presence of intense electromagnetic disturbances could jeopardise device operation. This condition has to carefully evaluated with the support of the Datalogic Technical service.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and so jeopardise functioning.
- Reflecting surfaces near the safety light curtain light beam (above, under or lateral) can cause passive reflections that can jeopardise functioning.
- The safety device must be installed at a distance which is major or equal to the minimum safety distance S to ensure that the operator can not reach the dangerous area until the moving dangerous object has been blocked by the ESPE.

The failure to respect the safety distance reduces or cancels ESPE the protection function. For more detailed information about calculation of safety distance, please refer to the Instruction Manual.
**CONNECTIONS**

**RECEIVER (RX)**

1 = brown = +24VDC  
2 = white = OSSD 1  
3 = blue = 0V  
4 = black = OSSD 2  
5 = grey = NOT USED

**EMITTER (TX)**

1 = brown = +24VDC  
2 = white = NOT USED  
3 = blue = 0V  
4 = black = NOT USED

**ALIGNMENT PROCEDURE**

The alignment between the emitting and the receiving units is necessary to obtain the correct functioning of the light curtain. A good alignment prevents output instability caused by dust or vibrations. The alignment is perfect if the optical axes of the first and the last emitting unit beams coincide with the optical axes of the corresponding elements of the receiving unit. The beam used to synchronise the two units is the first after the connector.
DIAGNOSTICS FUNCTION

The operator can visualise the operating condition of the light curtains thanks to a one-digit display positioned on both the RX and TX unit. SG4-H also has four LEDs on the RX unit and two LEDs on the TX unit.

The figure below shows all signalling LEDs modes: OFF, ON and BLINKING.

The operator can evaluate the main causes of the system stopping or failure using the 7-segment display and LEDs used to visualise the functions.

**For Receiver:**

<table>
<thead>
<tr>
<th>Function</th>
<th>Type</th>
<th>Check and repair</th>
<th>LED</th>
<th>DIGIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Emission (OSSD ON) (green ON)</td>
<td></td>
<td>Light curtain working in normal operating conditions</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Interruption (OSSD OFF) (red ON)</td>
<td></td>
<td>Light curtain working in safety block conditions.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Signal level</td>
<td></td>
<td>Minimum (1 bar)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Medium (2 bar)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Maximum (3 bar)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Function</th>
<th>Type</th>
<th>Check and repair</th>
<th>LED</th>
<th>DIGIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSSD error (red ON)</td>
<td></td>
<td>Check OSSD connections. Make sure that they are not in contact with one another or with the supply cables, then Reset. If the failure continues contact Datalogic.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Internal error (red ON)</td>
<td></td>
<td>Switch OFF and switch ON the power supply circuit. If the failure continues contact Datalogic.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Optical error (red ON)</td>
<td></td>
<td>Reset. If the failure continues contact Datalogic.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>No power supply (LEDs OFF)</td>
<td></td>
<td>Check connections and input voltage value. If the failure continues contact Datalogic.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
For Emitter:

<table>
<thead>
<tr>
<th>Function</th>
<th>Status</th>
<th>Meaning</th>
<th>LED</th>
<th>DIGIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Emission</td>
<td>Emission (green ON, yellow ON)</td>
<td>Light curtain in normal operating condition</td>
<td></td>
<td>8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Function</th>
<th>Status</th>
<th>Meaning</th>
<th>LED</th>
<th>DIGIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Error status</td>
<td>Internal error I (green ON)</td>
<td>Switch OFF and switch ON the power supply circuit.</td>
<td></td>
<td>FU</td>
</tr>
<tr>
<td></td>
<td>Optical error (green ON)</td>
<td>If the failure continues contact Datalogic.</td>
<td></td>
<td>FB</td>
</tr>
<tr>
<td></td>
<td>No power supply (LEDs OFF)</td>
<td>Check connections and input voltage correct value.</td>
<td></td>
<td>8</td>
</tr>
</tbody>
</table>

**ORIGINAL INSTRUCTIONS (ref. 2006/42/EC)**

Patent. See [www.patents.datalogic.com](http://www.patents.datalogic.com) for patent list.
This product is covered by one or more of the following patents: IT1427752

**CE Compliance**

CE marking states the compliance of the product with essential requirements listed in the applicable European directive. Since the directives and applicable standards are subject to continuous updates, and since Datalogic promptly adopts these updates, therefore the EU declaration of conformity is a living document. The EU declaration of conformity is available for competent authorities and customers through Datalogic commercial reference contacts. Since April 20th, 2016 the main European directives applicable to Datalogic products require inclusion of an adequate analysis and assessment of the risk(s). This evaluation was carried out in relation to the applicable points of the standards listed in the Declaration of Conformity. Datalogic products are mainly designed for integration purposes into more complex systems. For this reason it is under the responsibility of the system integrator to do a new risk assessment regarding the final installation.

**Warning:** This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

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Helpful links at www.datalogic.com: **Contact Us, Terms and Conditions, Support.**

The warranty period for this product is 36 months. See General Terms and Conditions of Sales for further details.

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